

Part No: D206-628-034
Job Qty: 2 ea

Part Name: Hell-Access-Step™ RH - High Gear, Float Compatible 407

Part Weight: 0 lbs
Job Category: 18
Due Date: 1/13/18
Type: Stock

Status: Scheduled
Priority: Medium

Job Tracking No:
Created By: Marie Lajeunesse
Description:

Note: DWG REV N/A IPP Rev: D As Per Ech 766 06-01-06 JLM IPP Rev: E as per ech 1118 08-02-05 DD verified by: EC IPP rev F ncr 09-004 09.01.09 EC verified by: DD
Ship Via:

Bill of Materials

Job Routing			
Op	No	Operation	Qty
90	Start Up Operation	2 Ea	1/19/18
110	Packaging	2 pcs	1/19/18
120	QC	2 pcs	1/19/18
125	DC	2 pcs	1/19/18
130	Packaging	2 pcs	1/19/18
140	QC21-FG	2 Ea	1/19/18
Descriptions: 130 - Photocopy blue file and type labels as per PPP D206-628-034 CHG 003 140 - Identify and pack for shipping as per PPP D206-628-034			
FEB 20 2018 21 19081			

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	AN3C4A 5032651	6	2,214	0	0
	AN4C14A 5032649	16	74	0	0
	AN4C15A 5032643	8	38	0	0
	D2731-3 5032636	8	39	0	0
	D2732-030 5032636	16	430	0	0
	D2842-042 5032611	2	4	0	0
	D2844-1	4	0	0	0
	D2844-3	2	0	0	0
	D3394-041 5032613	8	45	0	0
	MS21043-4 5032605	24	1,057	0	0
	NAS1149C000033R 5032603	6	490	0	0
	NAS1149C0432R 5032601	18	1,893	0	0
	NAS1515H3 5032596	6	222	0	0
	NAS1515HAL 5032576	48	305	0	0

Part Specifications

Specifications could not be found.

DART
AEROSPACE

S036812



Heli - Access - Step RH - High Gear, Float Compatible 407

PART NO:
Original Serial #:
Revision:
Operation:
Change No:

D206 - 628 - 034
S036812

Start up Operation
CHG003

Job No: 170075
01/30/18

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Email: sales@dartaero.com
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Master Unit 000230

Containers on Master Unit 000230				
Serial No	Part No	Customer Part No	Status	Quantity
S032651	AN3C4A		Allocated	6
S032649	AN4C14A		Allocated	16
S032646	AN4C15A		Allocated	8
S032659	D2731-3	D2731-3	Allocated	8
S032636	D2732-030	D2732-030	Allocated	16
S013261	D2842-042		Allocated	2
S032613	D3394-041	D3394-041	Allocated	8
S032605	MS21043-4	MS21043-4	Allocated	24
S032603	NAS1149C0363R	NAS1149C0363R	Allocated	6
S032601	NAS1149C0432R		Allocated	48
S032596	NAS1515H3		Allocated	6
S032576	NAS1515H4L		Allocated	48

D2844-1 x4 3042597
D2844-3 x2 3042600
~~D2731-3 x4~~

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					

Root Cause				FAULT CATEGORY			
Environment ☐		No Re-verification ☐		Pressure/Forced ☐		Temperature/Cure ☐	
Design ☐		Operator ☐		Bending ☐		Set-up ☐	
Doc/Data ☐		Offset/Setup ☐		Centre Not Concentric ☐		BOM/Route ☐	
Equip/Tooling ☐		Supplier ☐		Cracks ☐		Broken/Damage/Defect ☐	
Handling/Pre ☐		Training ☐		Crimp/Kink/Ripple/Wave ☐		Inspection Incomplete/Unqualified ☐	
Material ☐		Use for Testing ☐		Cuffs ☐		Contamination ☐	
Internal Transport ☐		Poor Information ☐		Crushing ☐		Countersink ☐	
Tribal Knowledge ☐		Rushing ☐		Heat Treat ☐		Cut Too Short ☐	
LOA ☐		Product Improvement ☐		Wave/Twist in Tube ☐		Instructions Incomplete/Unclear ☐	
Substation ☐		Process Improvement ☐		Marks/Chatter ☐		Drill Holes ☐	
Past Expiry Date ☐		Manufacturing Process ☐		OTHER : _____			
Misidentified ☐		Past Due ☐					